5/20 450 .85 505 - R.021typ -.005 nominal .004 nominal R.021 8 R.005 typ .004 typ -R.021 typ 448 .036 .013 .871 .558 .558 FIG. 4C Section B-B R.021 typ .337 typ .559 .257 typ --.062 ream .249 -.245 <u>%</u> 4. Break all edges to 0.030 R min.
5. Hold these diameters concentric within 0.003 in.
6. Hold all concentric diameters within 0.025 in unless noted otherwise 8 Section A-A .006 typ Note:
1. 0.060 x 45 degree charrfer
2. Parker O-Ring groove
3. Broach 0.0625 wide groove as shown 4. Mat'l - cold rolled steel

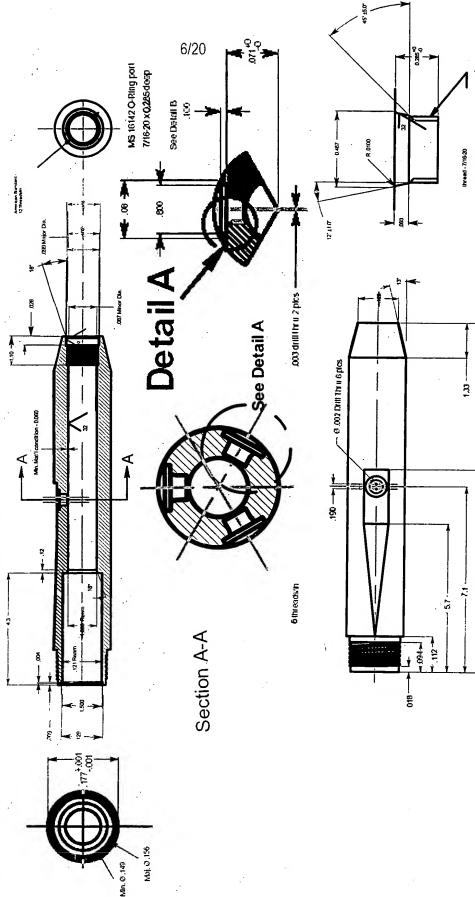
Figure 4C

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1. Match sample thread form

- 2. Smalley WH-150 snap ring 3. Mat1 cold rolled steel 4. Break all edges to 0.030 R min.
- 5. Hold these diameters concentric within 0.003 in. 6. Hold all concentric diameters within 0.025 in unless noted otherwise



Detail B

FIG. 4D

13.4

7.75,002